

## AS Series

### Automatic Uniform Sidedrive

The BestPack™ AS Series are operator-free, carton sealing machines designed to meet the needs of uniform in-line carton closure applications.

The units are two belt driven (two side belts), driven by two electric 110V UL approved motors. The AS series carton sealers are designed with a four column support structure. These units use 60 PSI and 4-5 CFM of air.

All systems incorporate our exclusive pop out pressure sensitive "High Speed" tape heads with patented tab adjustment.



## Key Points of the Carton Sealer



**Does Not Require Operator**



**Uniform Cartons**



**Top & Bottom Seal**

## Features

- In-Line Carton Closure
- Adjustable Bed Height from 22.5" to 30.0"
- Reduced Cycle Time
- Rugged Construction
- Operator Free Design
- Cost Effective
- Height/Width Adjustments on either side of carton sealer
- Carton Top Compression Unit
- Tape Roll Lengths: 1000 yd., 1500 yd., 2000 yd.
- Heavy Duty Frame
- UL Approved Electrical Parts
- Designed for Uniform Carton Applications

- Capable of Interchanging 2" or 3" Tape Heads
- Electrical on/off box can be mounted on either side of carton sealer
- Exclusive Automatic Flap-Fold
- Upper Side Compression

## Options

- Spare Parts Kit
- High Speed Motor Upgrade (Up to 125 ft.)
- Locking Heavy-Duty Casters
- Interlock Safety Gates
- Compatible Indexer: ARX Model

# Extra Accessories to Improve Efficiency



Spare Parts Kit

- High Speed Motor Upgrade (Up to 125 ft.)
- Tape



Locking Casters



Long Infeed/Exit Conveyor  
w/ L-Bracket



Spare Tape Head

## Machine & Carton Specifications

**110 Volts 60 Hz**  
Power Requirements

**Up to 35 Cartons/min.**  
Speed  
(2" Carton Sealer)

**45 - 60 PSI**  
4 - 5 CFM  
Air Requirements

**500-585 lbs**  
Shipping Weight

Model	Machine Dimensions Length x Width x Height	Carton Range* Length (min. - max.) x Width (min. - max.) x Height (min. - max.)	Conveyor Height Adjustment Height (min. - max.)	Cartons per min.	Shipping Weight (lbs.)
AS12-2 <b>2" Tape Head</b>	(70.2") x (26.5") x (68.0")	(6.0" - 25.5") x (6.0" - 14") x (6.5" - 20")	(22.5" - 30")	Up to 25	500
AS12-2H <b>2" Tape Head</b>	(70.2") x (26.5") x (68.0")	(6.0" - 25.5") x (6.0" - 14") x (6.5" - 20")	(22.5" - 30")	Up to 50	500
AS12-3 <b>3" Tape Head</b>	(70.2") x (26.5") x (68.0")	(6.0" - 25.5") x (6.0" - 14") x (6.5" - 20")	(22.5" - 30")	Up to 25	500
AS12-3H <b>3" Tape Head</b>	(70.2") x (26.5") x (68.0")	(6.0" - 25.5") x (6.0" - 14") x (6.5" - 20")	(22.5" - 30")	Up to 50	500
AS22-2 <b>2" Tape Head</b>	(77.7") x (33.8") x (69.0")	(6.0" - 27.5") x (6.0" - 20") x (5.5" - 20")	(22.5" - 30")	Up to 25	585
AS22-2H <b>2" Tape Head</b>	(77.7") x (33.8") x (69.0")	(6.0" - 27.5") x (6.0" - 20") x (5.5" - 20")	(22.5" - 30")	Up to 50	585
AS22-3 <b>3" Tape Head</b>	(77.7") x (33.8") x (69.0")	(6.0" - 27.5") x (6.0" - 20") x (5.5" - 20")	(22.5" - 30")	Up to 25	585
AS22-3H <b>3" Tape Head</b>	(77.7") x (33.8") x (69.0")	(6.0" - 27.5") x (6.0" - 20") x (5.5" - 20")	(22.5" - 30")	Up to 50	585

Information subject to change without notice.